

ABSTRACT OF THE DISCLOSURE

A process for making a table top includes the steps of (a) mounting a ring-shaped outer mold on a flat surface, (b) mounting decorative members arranged in a layer on the flat surface and within the outer mold, 5 the decorative members being spaced apart from each other to form gaps thereamong, (c) filling the gaps with a curable binder, and providing a layer of the binder on the decorative members, (d) mounting at least one 10 fastening member on the binder, the fastening member including a head portion embedded in the binder, and a fastening portion extending out of the binder from the head portion, and (e) adhering a rigid support plate to the binder, the rigid support plate including at 15 least one hole corresponding to the fastening portion of the fastening member for passage of the fastening portion of the fastening member therethrough.